

KUM425SWF

PRIMARY INPUT VOLTAGE
WELDING CURRENT
VOLTAGE STEPS
DUTY CYCLE 40°C as per AS/NZ60974-1

WELDING VOLTAGE RANGE DC
WIRE SIZE (mm)

DIMENSIONS (mm)
WEIGHT (Kgs)

TORCH OPTIONS:

OPTIONS:

Technical Data

415V 3 Phase
40-400 Amps
30
60% @ 400 Amps
100% @ 310 Amps
16 – 34V
0.6 – 1.6mm Ferrous
0.9 – 1.6mm Aluminium
0.6 – 1.6mm Stainless Steel
0.9 – 2.4mm Flux cored
1270 x 940 x 600mm
182 Kgs
SB38 4 Metre / 5 Metre
ARB 400 / 12ft / 15ft & 17ft
TWC 4 / 12ft / 15ft & 17ft
Amp-Volt Meter
Part No: AVOPTION



KUM500SWF

PRIMARY INPUT VOLTAGE
WELDING CURRENT
VOLTAGE STEPS
DUTY CYCLE 40°C as per AS/NZ60974-1

WELDING VOLTAGE RANGE DC
WIRE SIZE (mm)

DIMENSIONS (mm)
WEIGHT (Kgs)

TORCH OPTIONS:

OPTIONS:

Technical Data

415V 3 Phase
50-450 Amps
50
40% @ 500 Amps
60% @ 400 Amps
100% @ 300 Amps
16 – 36V
0.6 – 1.6mm Ferrous
0.9 – 1.6mm Aluminium
0.6 – 1.6mm Stainless Steel
0.9 – 2.4mm Flux cored
1270 x 940 x 600mm
199 Kgs
TWC5-12FTE
TWC5-17FTE
Amp-Volt Meter
Part No: AVOPTION



Overview

The UNIMIG 425 SWF is a powerful high duty cycle machine designed for medium to heavy fabrication and rural applications. Combining smooth arc characteristics with complete reliability, the UNIMIG 425 SWF is the unit to satisfy all the demands of the professional welder. Features a completely enclosed KT50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. Fitted standard with a geared four roller drive system ensuring consistent wire feed and smooth welding. It comes with fully covered 10 Metre interconnecting cables and wheels for increased maneuverability.

The UNIMIG 500 SWF is a powerful high duty cycle machine designed for heavy fabrication and rural applications. Combining smooth arc characteristics with complete reliability. The UNIMIG 500 SWF is the unit to satisfy all the demands of the professional welder. The completely enclosed KT90 wire feed unit helps prevent dust and moisture fouling your wire and contaminating your weld. Fitted standard with a geared four roller drive wire feed system ensuring consistent wire feed and smooth welding. It comes with, fully covered 10 Metre interconnecting cables and wheels for increased maneuverability.

MACHINE PACKAGE: KUM425SWF / KUM500SWF

Standard Package includes: Machine, SB38 MIG Torch x 4m (425SWF) TWC5-15FTE (500SWF)
Earth Lead & Arc Lead 35mm x 10m, UNI-FLAME Twin Gauge Argon Regulator, 2M gas hose

